

Nucor-Yamato Proposed Roll/Close Schedule \* ISO 9001:2015 Registered \* September 18, 2019

American Made / ASTM Compliant

Close Dates for all items, if available, are shown immediately behind the status of the book week  
 Highlighted items will close in the next week - All sections close at 4 PM Central on the date indicated

Week Beginning		15-Sep	22-Sep	29-Sep	6-Oct	13-Oct	20-Oct	27-Oct	3-Nov	
<b>NYS Fiscal Week</b>		38	39	40	41	42	43	44	45	
<b>Wide Flange Sections</b>	Mill #									Projected next roll week
W44x16x230-335	2			Shutdown		42   9/23				12/8-12/15 Wks
W40x16x199-593	2			Shutdown		42   9/23				12/8-12/15 Wks
W40x12x149-327	2			Shutdown		42 O	42 O			11/10-11/17 Wks
W36x17x487-652	2			Shutdown	42   9/23	42   9/23				12/8-12/15 Wks
W36x16.5x231-441	2			Shutdown	42   9/23	42   9/23				12/8-12/15 Wks
W36x12x135-256	2			Shutdown		42 O				11/10-11/17 Wks
W33x15.75x201-387	2			Shutdown			42 O			12/15-12/22 Wks
W33x11.5x118-169	2			Shutdown			42 O			11/10-11/17 Wks
W30x15x173-391	2			Shutdown			42 O			12/15-12/22 Wks
W30x10.5x90-148	2			Shutdown			43 O			11/10-11/17 Wks
W27x14x146-368	2	38 C		Shutdown			43 O	43 O		11/17-11/24 Wks
W27x10x84-129	2	38 C		Shutdown				43 O		11/17-11/24 Wks
W24x12.75x104-370	2	38 C		Shutdown				43 O		11/17-11/24 Wks
W24x9x56-103	2	38 C		Shutdown				43 O		11/17-11/24 Wks
W24x7x55-62	1	38 C	38 C	Shutdown			43 O			11/24-12/1 Wks
W21x12.25x101-275	2	38 C		Shutdown						11/24-12/1 Wks
W21x8.25x48-93	1		38 C	Shutdown			43 O	43 O		11/24-12/1 Wks
W21x6.5x44-57	1		38 C	Shutdown				44 O		11/24-12/1 Wks
W18x11x76-311	2		38 C	Shutdown				44 O		11/24-12/1 Wks
W18x7.5x41-71	1		39 C	Shutdown				44 O		11/24-12/1 Wks
W18x6x35-46	1		39 C	Shutdown				44 O		11/24-12/1 Wks
W16x10.25x67-100	1		>>>>	Shutdown	41 C			44 O		11/24-12/1 Wks
W16x7x36-57	1		>>>>	Shutdown	41 C			44 O		12/1-12/8 Wks
W16x5.5x26-31	1	37 C		Shutdown		42   9/26				11/17-11/24 Wks
W14x16x455-730	2			Shutdown	42   9/18					12/1-12/8 Wks
W14x16x145-426	2		41 C	Shutdown	41 C				45 O	12/1-12/8 Wks
W14x14.5x90-132	2			Shutdown	41   9/18				45 O	12/1-12/8 Wks
W14x10x61-82	1		39 C	Shutdown				44 O		11/24-12/1 Wks
W14x8x43-53	1		39 C	Shutdown				44 O		11/24-12/1 Wks
W14x6.75x30-38	1			Shutdown	41 C			44 O		12/1-12/8 Wks
W14x5x22-26	1	37 C		Shutdown		42   9/26				11/17-11/24 Wks
W12x12x65-336	2		39 C	Shutdown					45 O	11/24-12/1 Wks
W12x10x53-58	1			Shutdown	41 C				45 O	12/1-12/8 Wks
W12x8x40-50	1			Shutdown	41 C				45 O	12/1-12/8 Wks
W12x6.5x26-35	1			Shutdown		42   9/23				11/10-11/17 Wks
W12x4x16-22	1			Shutdown						11/3-11/10 Wks SA
W10x10x49-112	1			Shutdown	41 C				45 O	12/1-12/8 Wks
W10x8x33-45	1			Shutdown	41 C				45 O	12/1-12/8 Wks
W10x5.75x22-30	1			Shutdown		42   9/23				11/10-11/17 Wks
W8x8x31-67	1			Shutdown		42   9/24				11/10-11/17 Wks
W8x6.5x24-28	1			Shutdown		42   9/24				11/10-11/17 Wks
W8x5.25x18-21	1			Shutdown						11/10-11/17 Wks
W6x6x15-25	1			Shutdown						11/10-11/17 Wks
<b>Standard Sections</b>		15-Sep	22-Sep	29-Sep	6-Oct	13-Oct	20-Oct	27-Oct	3-Nov	
MC18x4x42.7-58	1	37 C		Shutdown						TBD
MC13x4x31.8x50	1			Shutdown						TBD
MC12x4x31-50	1			Shutdown						TBD
C15x3 3/8x33.9-50	1			Shutdown		42 SA 9/23				TBD
C12x3x20.7-30	1			Shutdown						TBD
L8x8x1/2" - 1 1/8"	1			Shutdown						TBD
L8x6x1/2" - 1"	1			Shutdown						TBD
L8x4x1/2"-1"	1			Shutdown						TBD
CZ13x41.2-51.2	1			Shutdown						TBD
S24x80-121	1			Shutdown			43 SA	<<<<		TBD
S20x66-96	1			Shutdown				44 SA		TBD
S18x54.7-70	1			Shutdown						11/24-12/1 Wks SA
S15x42.9-50	1			Shutdown						11/17-11/24 Wks SA
S12x31.8-50	1			Shutdown					45 O	TBD
<b>Piling Sections</b>		15-Sep	22-Sep	29-Sep	6-Oct	13-Oct	20-Oct	27-Oct	3-Nov	
PS31	1			Shutdown					45 O	12/29-1/5 Wks SA
PS27	1			Shutdown					45 O	12/29-1/5 Wks SA
PZ40	1	37 C		Shutdown						11/10-11/17 Wks SA
PZ35	1	37 C		Shutdown						11/10-11/17 Wks SA
PZ27	1			Shutdown					45 O	12/29-1/5 Wks SA
PZ22	1			Shutdown					45 O	12/29-1/5 Wks SA
HP18	2			Shutdown						TBD
HP16	2			Shutdown						TBD
HP14x14.5x102-117	2			Shutdown	42   9/18				45 O	12/1-12/8 Wks
HP14x14.5x73-89	1	37 C		Shutdown		42   9/18				11/17-11/24 Wks
HP12x12x53-84	1	38 C		Shutdown			43 O			11/17-11/24 Wks
HP10x10x42-57	1			Shutdown	41 C				45 O	12/1-12/8 Wks
HP8x8x36	1			Shutdown		42   9/24				11/10-11/17 Wks

I = Inquire    O = Open    PS = Planned Stock    SA = Subject to Accumulation    E = Controlled    C = Closed