

Nucor-Yamato Proposed Roll/Close Schedule * ISO 9001:2015 Registered * April 1, 2020
 Close Dates for all items, if available, are shown immediately behind the status of the book week
 Highlighted items will close in the next week - All sections close at 4 PM Central on the date indicated

Week Beginning		29-Mar	5-Apr	12-Apr	19-Apr	26-Apr	3-May	10-May	17-May	
NYS Fiscal Week		13	14	15	16	17	18	19	20	
Wide Flange Sections	Mill #				Shutdown					Projected next roll week
W44x16x230-335	2				Shutdown				20 O	6/21-6/28 Wks
W40x16x199-593	2	12 C			Shutdown				20 O	6/21-6/28 Wks
W40x12x149-392	2	12 C			Shutdown		18 I 4/1			5/24-5/31 Wks
W36x17x487-652	2	13 C			Shutdown					5/24-5/31 Wks
W36x16 1/2x231-441	2	13 C			Shutdown					5/24-5/31 Wks
W36x12x135-256	2	13 C			Shutdown		18 I 4/1			5/24-5/31 Wks
W33x15 3/4x201-387	2	>>>>	13 C		Shutdown					5/31-6/7 Wks
W33x11 1/2x118-169	2		13 C		Shutdown		18 I 4/1			5/31-6/7 Wks
W30x15x173-391	2		13 C		Shutdown					5/31-6/7 Wks
W30x10 1/2x90-148	2		14 C		Shutdown		18 I 4/14			5/31-6/7 Wks
W27x14x146-368	2		14 C		Shutdown			19 I 4/14		6/7-6/14 Wks
W27x10x84-129	2		14 C		Shutdown			19 I 4/15		6/7-6/14 Wks
W24x12 3/4x104-370	2		14 C	14 C	Shutdown			19 I 4/15		6/7-6/14 Wks
W24x9x56-103	2		>>>>	14 C	Shutdown			19 I 4/16		6/7-6/14 Wks
W24x7x55-62	1	12 C			Shutdown		19 O	<<<<		5/31-6/7 Wks
W21x12 1/4x101-275	2			14 C	Shutdown	14 C				6/7-6/14 Wks
W21x8 1/4x48-93	1	13 C	13 C		Shutdown		19 O	<<<<		6/7-6/14 Wks
W21x6 1/2x44-57	1		13 C		Shutdown		19 O	<<<<		6/7-6/14 Wks
W18x11x76-311	2				Shutdown	17 C			20 O	6/14-6/21 Wks
W18x7 1/2x41-71	1		14 C	<<<<	Shutdown				20 O	6/14-6/21 Wks
W18x6x35-46	1			14 I 4/1	Shutdown				20 O	6/14-6/21 Wks
W16x10 1/4x67-100	1			15 I 4/1	Shutdown	15 I 4/1			20 O	6/14-6/21 Wks
W16x7x36-57	1				Shutdown	15 I 4/1			20 O	6/14-6/21 Wks
W16x5 1/2x26-31	1	12 C			Shutdown	18 O	<<<<			5/31-6/7 Wks
W14x16x455-730	2				Shutdown	17 C				6/7-6/14 Wks
W14x16x145-426	2				Shutdown	17 C		19 O		6/14-6/21 Wks
W14x14 1/2x90-132	2				Shutdown	17 C			20 O	6/14-6/21 Wks
W14x10x61-82	1		13 C		Shutdown		19 O	19 O		6/14-6/21 Wks
W14x8x43-53	1		14 C		Shutdown			19 O		6/14-6/21 Wks
W14x6 3/4x30-38	1				Shutdown	17 I 4/2			20 O	6/14-6/21 Wks
W14x5x22-26	1	12 C			Shutdown		18 O			5/31-6/7 Wks
W12x12x65-336	2				Shutdown	18 C	18 C			6/21-6/28 Wks
W12x10x53-58	1				Shutdown	17 I 4/2			20 O	6/14-6/21 Wks
W12x8x40-50	1				Shutdown	17 I 4/2			20 O	6/14-6/21 Wks
W12x6 1/2x26-35	1				Shutdown	17 I 4/9				5/24-5/31 Wks
W12x4x16-22	1				Shutdown					5/24-5/31 Wks SA
W10x10x49-112	1				Shutdown	17 I 4/2			20 O	6/21-6/28 Wks
W10x8x33-45	1				Shutdown	17 I 4/2			20 O	6/21-6/28 Wks
W10x5 3/4x22-30	1				Shutdown	17 I 4/9				5/24-5/31 Wks
W8x8x31-67	1				Shutdown	18 I 4/9	<<<<			5/24-5/31 Wks
W8x6 1/2x24-28	1				Shutdown	18 I 4/9	<<<<			5/24-5/31 Wks
W8x5 1/4x18-21	1				Shutdown				20 O	7/19-7/26 Wks
W6x6x15-25	1				Shutdown				20 O	7/19-7/26 Wks
Standard Sections		29-Mar	5-Apr	12-Apr	19-Apr	26-Apr	3-May	10-May	17-May	
MC18x4x42.7-58	1	<<<<			Shutdown					July
MC13x4x31.8x50	1				Shutdown					July
MC12x4x31-50	1				Shutdown					July
C15x3 3/8x33.9-50	1				Shutdown					July
C12x3x20.7-30	1				Shutdown					July
L8x8x1/2" - 1 1/8"	1				Shutdown					July
L8x6x1/2" - 1"	1				Shutdown					July
L8x4x1/2"-1"	1				Shutdown					July
CZ13x41.2-51.2	1				Shutdown					TBD
S24x80-121	1				Shutdown					5/31-6/7 Wks SA
S20x66-96	1				Shutdown					6/7-6/14 Wks SA
S18x54.7-70	1				Shutdown					6/14-6/21 Wks SA
S15x42.9-50	1				Shutdown					5/31-6/7 Wks SA
S12x31.8-50	1				Shutdown					6/21-6/28 Wks SA
Piling Sections		29-Mar	5-Apr	12-Apr	19-Apr	26-Apr	3-May	10-May	17-May	
PS31	1				Shutdown					5/24-5/31 Wks SA
PS27	1				Shutdown					5/24-5/31 Wks SA
PZ40	1				Shutdown					5/31-6/7 Wks SA
PZ35	1				Shutdown					5/31-6/7 Wks SA
PZ27	1				Shutdown					5/24-5/31 Wks SA
PZ22	1				Shutdown					5/24-5/31 Wks SA
HP18	2				Shutdown					6/7-6/14 Wks SA
HP16	2				Shutdown					6/14-6/21 Wks SA
HP14x14.5x73-117	1			13 C	Shutdown	<<<<		19 O		6/14-6/21 Wks
HP12x12x53-84	1	12 C			Shutdown		18 O			5/31-6/7 Wks
HP10x10x42-57	1				Shutdown	17 I 4/2			20 O	6/21-6/28 Wks
HP8x8x36	1				Shutdown		18 I 4/9			5/24-5/31 Wks

I = Inquire O = Open PS = Planned Stock SA = Subject to Accumulation E = Controlled C = Closed