

Proposed Rolling & Casting Schedule....with quick reference information December 5, 2018

Mill 2 Sections <b>WIDE FLANGE</b>	Roll Week			Cast Date	Roll Week			Cast Date	Roll Week			Cast Date	APPROXIMATE next Roll Week	Published FOB Mill \$ per/cwt	Bundle
	Sched #	!	Date		Sched #	!	Date		Sched #	!	Date				
W44X16X230-335	47				2	O	6-Jan	n/a				02/24 - 03/03	INQ	1	
W40X16X431-593					2	O	6-Jan	n/a				02/24 - 03/03	INQ	1	
W40X16X199-397					2	O	6-Jan	n/a				02/24 - 03/03	INQ	1	
W40X12X149-327	51	C	9-Dec	cast	2	O	6-Jan	n/a				02/03 - 02/10	INQ	1	
W36X17x487 - 652					2	O	6-Jan	n/a				02/24 - 03/03	INQ	1	
W36X16 1/2x231-441	51	C	9-Dec	cast	2	O	13-Jan	n/a				02/24 - 03/03	INQ	1	
W36X12x256	51	C	16-Dec	cast	2	O	13-Jan	n/a				02/03 - 02/10	\$47.75	1	
W36X12x182-232	51	C	16-Dec	cast	2	O	13-Jan	n/a				02/03 - 02/10	\$47.75	1	
W36X12x135-170	51	C	16-Dec	cast	2	O	13-Jan	n/a				02/03 - 02/10	\$46.00	1	
W33X15 3/4x201-387	51	C	16-Dec	cast	3	O	13-Jan	n/a				03/03 - 03/10	INQ	1	
W33X11 1/2x141-169	51	C	16-Dec	cast	3	O	13-Jan	n/a				02/03 - 02/10	\$47.75	1	
W33X11 1/2x118-130	51	C	16-Dec	cast	3	O	13-Jan	n/a				02/03 - 02/10	\$46.00	1	
W30X15x173-433	51	C	16-Dec	cast	3	O	13-Jan	n/a				03/03 - 03/10	INQ	1	
W30X10 1/2x148	51	C	16-Dec	cast	3	O	13-Jan	n/a				02/10 - 02/17	\$47.75	##	
W30X10 1/2x124-132	51	C	16-Dec	cast	3	O	13-Jan	n/a				02/10 - 02/17	\$47.75	##	
W30X10 1/2x90-116	51	C	16-Dec	cast	3	O	13-Jan	n/a				02/10 - 02/17	\$46.00	##	
W27X14x146-368	52	C	16-Dec	cast	3	O	13-Jan	n/a				02/10 - 02/17	INQ	1	
W27X10x84-129	52	C	16-Dec	cast	3	O	13-Jan	n/a				02/10 - 02/17	\$46.00	##	
W24X12 3/4x335-370	52	I	23-Dec	12/5	4	O	20-Jan	n/a				02/17 - 02/24	INQ	1	
W24X12 3/4x250-306	52	I	23-Dec	12/5	4	O	20-Jan	n/a				02/17 - 02/24	INQ	1	
W24X12 3/4x162-229	52	I	23-Dec	12/5	4	O	20-Jan	n/a				02/17 - 02/24	\$48.75	1	
W24X12 3/4x104-146	52	I	23-Dec	12/5	4	O	20-Jan	n/a				02/17 - 02/24	\$43.75	##	
W24X9X68-103 (56-61)	50	C	2-Dec	cast	52	I	23-Dec	12/11	4	O	20-Jan	n/a	02/17 - 02/24	\$42.50	3
W21X12 1/4x223-275	52	I	23-Dec	12/11								02/17 - 02/24	INQ	1	
W21X12 1/4x101-201	52	I	23-Dec	12/11								02/17 - 02/24	\$47.75	1	
W18X11x234-311	50	C	2-Dec	cast	52	I	23-Dec	12/12	4	O	20-Jan	n/a	02/17 - 02/24	INQ	1
W18X11x76-211	50	C	2-Dec	cast	52	I	23-Dec	12/12	4	O	20-Jan	n/a	02/17 - 02/24	\$45.50	##
W14X16x455 -730	50	C	9-Dec	cast	1	SA	30-Dec	12/13				02/17 - 02/24	INQ	1	
W14X16x426	50	C	2-Dec	cast	1	I	30-Dec	12/13				01/27 - 02/03	INQ	1	
W14X16x145-398	50	C	2-Dec	cast	1	I	30-Dec	12/13				01/27 - 02/03	INQ	1	
W14x14 1/2x90-132	50	C	9-Dec	cast	2	O	6-Jan	n/a				02/03 - 02/10	\$43.75	##	
W12X12x230-336	50	C	2-Dec	cast	52	I	23-Dec	12/12				01/27 - 02/03	INQ	1	
W12x12x152-210	50	C	2-Dec	cast	52	I	23-Dec	12/12				01/27 - 02/03	\$48.25	1	
W12X12x65-136	50	C	2-Dec	cast	52	I	23-Dec	12/12				01/27 - 02/03	\$43.25	##	

Items shown closed with future close dates - changes to existing orders until the date shown - no new orders will be accepted

Inquire = rolling still open, but **subject to close PRIOR TO CAST DATE** Cast = NO additions or changes can be made

All casting dates **subject to CHANGE without notice due to mill conditions** n/a = no casting date available

•FOB MILL PRICING CURRENT AS OF THE PUBLISH DATE, UNLESS OTHERWISE NOTED.

A992 PRICES INCLUDE RAW MATERIAL SURCHARGE

Wide-Flange stock lengths are 30' through 80' in 5' increments.

Cut-lengths available in 4" increments

Non-stock lengths, over 30' add 0.25/cwt.

Non-stock lengths, less than 30' (25' minimum) add 1.00/cwt.

Maintenance Shutdown:

NUCOR - YAMATO STEEL

www.nucoryamato.com

870 763-9107 fax

800 289-6977 phone

Proposed Rolling & Casting Schedule....with quick reference information December 5, 2018

Mill 1 Sections  <u>WIDE FLANGE</u>	Roll Week			Cast Date	Roll Week			Cast Date	Roll Week			APPROXIMATE	Published	Bundle
	Sched #	!	Date		Sched #	!	Date		Sched #	!	Date	next	FOB Mill	
				Roll Week				\$ per/cwt						
W24x7x55-62	52	C	9-Dec	cast	4	O	20-Jan	n/a				02/10 - 02/17	\$41.75	3
W21X8 1/4x62-93 (48-55)	52	I	9-Dec	12/5	4	O	20-Jan	n/a				02/10 - 02/17	\$41.75	3
W21x6 1/2x44-57	52	I	16-Dec	12/5	4	O	20-Jan	n/a				02/10 - 02/17	\$41.75	3
W18x7 1/2x50-71 (41-45)	1	I	16-Dec	12/11								01/27 - 02/03	\$41.75	##
W18x6x35-46	1	I	23-Dec	12/11								01/27 - 02/03	\$41.75	5
W16x10 1/4x67-100	1	I	23-Dec	12/12								01/27 - 02/03	\$41.75	3
W16x7x36-57	1	I	30-Dec	12/12								01/27 - 02/03	\$41.75	##
W16x5 1/2x26-31	50	C	2-Dec	cast	3	O	13-Jan	n/a				02/03 - 02/10	\$41.75	7
W14X10x61-82	1	I	16-Dec	12/5	4	O	20-Jan	n/a				02/17 - 02/24	\$41.75	3
W14X8x43-53	1	I	16-Dec	12/11	4	O	20-Jan	n/a				02/17 - 02/24	\$41.75	3
W14x6 3/4x30-38	1	I	30-Dec	12/12								01/27 - 02/03	\$41.75	##
W14x5x22-26	51	C	2-Dec	cast	3	O	13-Jan	n/a				02/03 - 02/10	\$41.75	7
W12x10x53-58					1	I	30-Dec	12/13				01/27 - 02/03	\$41.75	3
W12x8x40-50					1	I	30-Dec	12/13				01/27 - 02/03	\$41.75	5
W12x6 1/2x26-35					3	O	6-Jan	n/a				02/03 - 02/10	\$41.75	7
W12x4 16-22					2	O	6-Jan	n/a				02/03 - 02/10 SA	\$41.75	7
W10x10x49-112					2	I	30-Dec	12/13				01/27 - 02/03	\$41.75	3
W10x8x33-45					2	I	30-Dec	12/13				01/27 - 02/03	\$41.75	5
W10x5 3/4x22-30					3	O	6-Jan	n/a				02/03 - 02/10	\$41.75	7
W8x8x58-67					3	O	6-Jan	n/a				02/03 - 02/10	\$41.75	3
W8x8x31-48					3	O	6-Jan	n/a				02/03 - 02/10	\$41.75	5
W8x6 1/2x24-28	49	C	2-Dec	cast	3	O	6-Jan	n/a				02/03 - 02/10	\$41.75	5
W8x5 1/4x18-21					3	O	6-Jan	n/a				02/03 - 02/10 SA	\$41.75	5
W6x6x15-25					3	SA	6-Jan	n/a				02/03 - 02/10 SA	\$41.75	10

! O = Open I = Inquire C = Closed PS = Planned Stock SA = Subject to Accumulation ## See Bundle Chart

Items shown closed with future close date - changes to existing orders until the date shown - no new orders will be accepted

Inquire = rolling still open, but **subject to close PRIOR TO CAST DATE** Cast = NO additions or changes can be made

All casting dates **subject to CHANGE without notice due to mill conditions** n/a = no casting date available

**FOB MILL PRICING CURRENT AS OF THE PUBLISH DATE, UNLESS OTHERWISE NOTED. A992 PRICES INCLUDE RAW MATERIAL SURCHARGE.**

Wide-Flange stock lengths are 30' through 80' in 5' increments.

Cut-lengths available in 4" increments

Non-stock lengths, over 30' add 0.25/cwt.

Non-stock lengths, less than 30' (25' minimum) add 1.00/cwt.

**Maintenance Shutdown:**

For all other grades, minimums, testing, etc., please refer to price list. Complete price list and bundle chart available on our website.

NUCOR - YAMATO STEEL

www.nucoryamato.com

870 763-9107 fax

800 289-6977 phone

Proposed Rolling & Casting Schedule....with quick reference information December 5, 2018

H-PILING	Mill	Roll Week				Cast Date	Roll Week				Cast Date	Roll Week				APPROXIMATE	Published	Bundle
		Sched #	!	Date	Sched #		!	Date	Sched #	!		Date	next	FOB Mill				
													Roll Week	\$ per/cwt				
PS31	1				2	SA	6-Jan	n/a			03/31 - 04/07 SA	INQ	4					
PS27	1				2	SA	6-Jan	n/a			03/31 - 04/07 SA	INQ	4					
PZ40	1				3	SA	13-Jan	n/a			04/07 - 04/14 SA	INQ	4					
PZ35	1	49	C	2-Dec	cast	3	SA	13-Jan	n/a		04/07 - 04/14 SA	INQ	4					
PZ27	1				2	SA	6-Jan	n/a			03/31 - 04/07 SA	INQ	4					
PZ22	1				2	SA	6-Jan	n/a			03/31 - 04/07 SA	INQ	4					
HP18	2	50	C	9-Dec	cast	1	I	30-Dec	12/13		TBD	INQ	3					
HP16	2	50	C	9-Dec	cast	1	SA	30-Dec	12/13		TBD	INQ	3					
HP14x14.5x73-117	2	50	C	9-Dec	cast	1	O	6-Jan	n/a		01/27 - 02/03	INQ	3					
HP12x12x53-84	1	52	C	9-Dec	cast	3	O	13-Jan	n/a		02/10 - 02/17	INQ						
HP10	1				2	I	30-Dec	12/13			01/27 - 02/03	INQ	3					
HP8	1	49	C	2-Dec	cast	3	O	6-Jan	n/a		02/03 - 02/10	INQ	5					
<b>CZ13x41.2-51.2</b>																		
	1				3	O	6-Jan	n/a			TBD	INQ	4					
<b>STANDARD SECTIONS</b>																		
S24x80-121	1				4	SA	20-Jan	n/a			TBD	\$66.50	3					
S20x66-96	1				4	SA	20-Jan	n/a			TBD	\$66.50	3					
S18x54.7-70	1										01/27 - 02/03 SA	\$66.50	3					
S15x42.9-50	1				3	SA	13-Jan	n/a			TBD	\$65.00	5					
S12x35-50	1				1	I	30-Dec	12/13			TBD	\$65.00	5					
S12x31.8	1				1	I	30-Dec	12/13			TBD	\$65.00	5					
<b>MISC CHANNEL</b>																		
MC18x4x42.7-58	1	51	C	2-Dec	cast						TBD	\$64.75	4					
MC13x4x31.8-50	1										TBD	\$64.75	4					
MC12x4x31-50	1	50	C	2-Dec	cast						TBD	\$64.75	4					
<b>CHANNEL</b>																		
C15x3 3/8x33.9-50	1				3	O	6-Jan	n/a			TBD	\$48.00	4					
C12x3x25-30	1	50	C	2-Dec	cast						TBD	\$44.65	4					
C12x3x20.7	1	50	C	2-Dec	cast						TBD	\$44.65	4					
<b>ANGLE</b>																		
L8x8x1/2-1 1/8	1	49	C	2-Dec	cast						TBD	\$63.00	4					
L8x6x1/2-1	1	49	C	2-Dec	cast						TBD	\$63.00	4					
L8x4x1/2-1	1	49	C	2-Dec	cast						TBD	\$63.00	4					

! O = Open I = Inquire C = Closed PS = Planned Stock SA = Subject to Accumulation ## See Bundle Chart

Items shown closed with future close date - changes to existing orders until the date shown - no new orders will be accepted

Inquire = rolling still open, but **subject to close PRIOR TO CAST DATE** Cast = NO additions or changes can be made

All casting dates **subject to CHANGE without notice due to mill conditions** n/a = no casting date available

**FOB MILL PRICING CURRENT AS OF THE PUBLISH DATE, UNLESS OTHERWISE NOTED. A992 PRICES INCLUDE RAW MATERIAL SURCHARGE**

Wide-Flange stock lengths are 30' through 80' in 5' increments.

Cut-lengths available in 4" increments.

Non-stock lengths, over 30' add 0.25/cwt.

Non-stock lengths, less than 30' (25' minimum) add 1.00/cwt.

**Maintenance Shutdown:**

For all other grades, minimums, testing, etc., please refer to price list. Complete price list and bundle chart available on our website.

**NUCOR - YAMATO STEEL**  
 800 289-6977 phone 870 763-9107 fax www.nucoryamato.com