

Proposed Rolling & Casting Schedule....with quick reference information May 22, 2019

Mill 2 Sections WIDE FLANGE	Roll Week		Cast Date	Roll Week			Cast Date	Roll Week			Cast Date	APPROXIMATE	Published	Bundle
	Sched #	Date		Sched #	Date	Sched #		Date	next	FOB Mill				
							Roll Week	\$ per/cwt						
W44X16X230-335				25	I	16-Jun	5/29				08/11 - 08/18	INQ	1	
W40X16X431-593				25	I	16-Jun	5/29				08/11 - 08/18	INQ	1	
W40X16X199-397				25	I	16-Jun	5/29				08/11 - 08/18	INQ	1	
W40X12X149-327	21	C	26-May	cast	25	I	23-Jun	6/3			07/14 - 07/21	INQ	1	
W36X17x487 - 652					26	I	23-Jun	5/29			08/18 - 08/25	INQ	1	
W36X16 1/2x231-441					26	I	23-Jun	5/29			08/18 - 08/25	INQ	1	
W36X12x256	21	C	26-May	cast	26	I	23-Jun	6/3			07/21 - 07/28	\$47.75	1	
W36X12x182-232	21	C	26-May	cast	26	I	23-Jun	6/3			07/21 - 07/28	\$47.75	1	
W36X12x135-170	21	C	26-May	cast	26	I	23-Jun	6/3			07/21 - 07/28	\$45.50	1	
W33X15 3/4x201-387					26	I	23-Jun	5/30			08/18 - 08/25	INQ	1	
W33X11 1/2x141-169	21	C	26-May	cast	26	I	23-Jun	6/4			07/21 - 07/28	\$47.75	1	
W33X11 1/2x118-130	21	C	26-May	cast	26	I	23-Jun	6/4			07/21 - 07/28	\$45.50	1	
W30X15x173-433					26	I	23-Jun	5/30			08/18 - 08/25	INQ	1	
W30X10 1/2x148	22	C	26-May	cast	26	O	30-Jun	n/a			07/21 - 07/28	\$47.75	##	
W30X10 1/2x124-132	22	C	26-May	cast	26	O	30-Jun	n/a			07/21 - 07/28	\$47.75	##	
W30X10 1/2x90-116	22	C	26-May	cast	26	O	30-Jun	n/a			07/21 - 07/28	\$45.50	##	
W27X14x146-368	22	C	26-May	cast	27	O	30-Jun	n/a			07/21 - 07/28	INQ	1	
W27X10x84-129	22	C	2-Jun	cast	27	O	30-Jun	n/a			07/21 - 07/28	\$45.50	##	
W24X12 3/4x335-370	22	C	2-Jun	cast	27	O	30-Jun	n/a			07/28 - 08/04	INQ	1	
W24X12 3/4x250-306	22	C	2-Jun	cast	27	O	30-Jun	n/a			07/28 - 08/04	INQ	1	
W24X12 3/4x162-229	22	C	2-Jun	cast	27	O	30-Jun	n/a			07/28 - 08/04	\$48.75	1	
W24X12 3/4x104-146	22	C	2-Jun	cast	27	O	30-Jun	n/a			07/28 - 08/04	\$43.25	##	
W24X9X68-103 (56-61)	22	C	2-Jun	cast	27	O	30-Jun	n/a			07/28 - 08/04	\$42.00	3	
W21X12 1/4x223-275	23	C	2-Jun	cast							08/04 - 08/11	INQ	1	
W21X12 1/4x101-201	23	C	2-Jun	cast							08/04 - 08/11	\$47.75	1	
W18X11x234-311	23	I	2-Jun	5/22	28	O	7-Jul	n/a			07/28 - 08/04	INQ	1	
W18X11x76-211	23	I	2-Jun	5/22	28	O	7-Jul	n/a			07/28 - 08/04	\$45.50	##	
W14X16x455 -730	21	C	19-May	cast	25	I	16-Jun	5/28			08/11 - 08/18	INQ	1	
W14X16x426	20	C	19-May	cast	24	I	9-Jun	5/23			07/07 - 07/14	INQ	1	
W14X16x145-398	20	C	19-May	cast	24	I	9-Jun	5/23			07/07 - 07/14	INQ	1	
W14x14 1/2x90-132	21	C	19-May	cast	25	I	16-Jun	5/28			07/14 - 07/21	\$43.25	##	
W12X12x230-336	24	I	9-Jun	5/22	28	O	7-Jul	n/a			07/28 - 08/04	INQ	1	
W12x12x152-210	24	I	9-Jun	5/22	28	O	7-Jul	n/a			07/28 - 08/04	\$48.25	1	
W12X12x65-136	24	I	9-Jun	5/22	28	O	7-Jul	n/a			07/28 - 08/04	\$42.75	##	

Items shown closed with future close dates - changes to existing orders until the date shown - no new orders will be accepted

Inquire = rolling still open, but **subject to close PRIOR TO CAST DATE** Cast = NO additions or changes can be made

All casting dates **subject to CHANGE without notice due to mill conditions** n/a = no casting date available

•OB MILL PRICING CURRENT AS OF THE PUBLISH DATE, UNLESS OTHERWISE NOTED.

A992 PRICES INCLUDE RAW MATERIAL SURCHARGE

Wide-Flange stock lengths are 30' through 80' in 5' increments.

Cut-lengths available in 4" increments

Non-stock lengths, over 30' add 0.25/cwt.

Non-stock lengths, less than 30' (25' minimum) add 1.00/cwt.

Maintenance Shutdown: week of April 14, 2019

NUCOR - YAMATO STEEL

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Proposed Rolling & Casting Schedule....with quick reference information May 22, 2019

Mill 1 Sections <u>WIDE FLANGE</u>	Roll Week			Cast Date	Roll Week			Cast Date	Roll Week			APPROXIMATE next Roll Week	Published FOB Mill \$ per/cwt	Bundle
	Sched #	!	Date		Sched #	!	Date		Sched #	!	Date			
W24x7x55-62	21	C	19-May	cast	26	I	16-Jun	6/4				07/21 - 07/28	\$41.25	3
W21X8 1/4x62-93 (48-55)	21	C	19-May	cast	26	I	16-Jun	6/4				07/21 - 07/28	\$41.25	3
W21x6 1/2x44-57	21	C	19-May	cast	26	I	23-Jun	6/4				07/21 - 07/28	\$41.25	3
W18x7 1/2x50-71 (41-45)	22	C	26-May	cast	26	O	23-Jun	n/a				07/28 - 08/04	\$41.25	##
W18x6x35-46	22	C	26-May	cast	26	O	23-Jun	n/a				07/28 - 08/04	\$41.25	5
W16x10 1/4x67-100	22	C	26-May	cast	27	O	30-Jun	n/a				07/28 - 08/04	\$41.25	3
W16x7x36-57	22	C	26-May	cast	28	O	30-Jun	n/a				07/28 - 08/04	\$41.25	##
W16x5 1/2x26-31					24	I	9-Jun	6/3				07/14 - 07/21	\$41.25	7
W14X10x61-82	22	C	19-May	cast	26	I	23-Jun	6/5				07/21 - 07/28	\$41.25	3
W14X8x43-53	22	C	19-May	cat	26	O	23-Jun	n/a				07/21 - 07/28	\$41.25	3
W14x6 3/4x30-38	22	C	26-May	cast	28	O	30-Jun	n/a				07/28 - 08/04	\$41.25	##
W14x5x22-26					24	I	9-Jun	6/3				07/14 - 07/21	\$41.25	7
W12x10x53-58	23	C	26-May	cast	28	O	30-Jun	n/a				08/04 - 08/11	\$41.25	3
W12x8x40-50	23	C	26-May	cast	28	O	30-Jun	n/a				08/04 - 08/11	\$41.25	5
W12x6 1/2x26-35	23	I	2-Jun	5/23	28	O	7-Jul	n/a				08/04 - 08/11	\$41.25	7
W12x4 16-22					28	SA	7-Jul	n/a				09/01 - 09/08 SA	\$41.25	7
W10x10x49-112	23	C	26-May	cast	28	O	7-Jul	n/a				08/04 - 08/11	\$41.25	3
W10x8x33-45	23	C	26-May	cast	28	O	7-Jul	n/a				08/04 - 08/11	\$41.25	5
W10x5 3/4x22-30	23	I	2-Jun	5/23								07/14 - 07/21	\$41.25	7
W8x8x58-67	23	I	2-Jun	5/28								07/14 - 07/21	\$41.25	3
W8x8x31-48	23	I	2-Jun	5/28								07/14 - 07/21	\$41.25	5
W8x6 1/2x24-28	24	I	2-Jun	5/28								07/14 - 07/21	\$41.25	5
W8x5 1/4x18-21	23	I	2-Jun	5/23	28	SA	7-Jul	n/a				08/04 - 08/11	\$41.25	5
W6x6x15-25	23	I	2-Jun	5/23	28	SA	7-Jul	n/a				08/04 - 08/11	\$41.25	10

! O = Open I = Inquire C = Closed PS = Planned Stock SA = Subject to Accumulation ## See Bundle Chart

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Maintenance Shutdown: week of April 14, 2019

For all other grades, minimums, testing, etc., please refer to price list. Complete price list and bundle chart available on our website.

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H-PILING	Mill	Roll Week				Cast Date	Roll Week				Cast Date	Roll Week				APPROXIMATE	Published	Bundle
		Sched #	!	Date	Sched #		!	Date	Sched #	!		Date	Sched #	!	Date	next	FOB Mill	
																Roll Week	\$ per/cwt	
PS31	1				28	SA	7-Jul	n/a					09/01 - 09/08 SA	INQ	4			
PS27	1				28	SA	7-Jul	n/a					09/01 - 09/08 SA	INQ	4			
PZ40	1												07/21 - 07/28 SA	INQ	4			
PZ35	1												07/21 - 07/28 SA	INQ	4			
PZ27	1				28	SA	7-Jul	n/a					09/01 - 09/08 SA	INQ	4			
PZ22	1				28	SA	7-Jul	n/a					09/01 - 09/08 SA	INQ	4			
HP18	2	22	C	19-May	cast								TBD	INQ	3			
HP16	2	22	C	26-May	cast								TBD	INQ	3			
HP14x14.5x73-117	2	20	C	26-May	cast	24	I	16-Jun	5/28				07/14 - 07/21	INQ	3			
HP12x12x53-84	1					25	I	16-Jun	6/5				07/21 - 07/28	INQ				
HP10	1	23	C	26-May	cast	28	O	7-Jul	cast				08/04 - 08/11	INQ	3			
HP8	1	23	I	9-Jun	5/28								07/14 - 07/21	INQ	5			
CZ13x41.2-51.2	1												TBD	INQ	4			
STANDARD SECTIONS																		
S24x80-121	1	21	C	19-May	cast								TBD	\$66.00	3			
S20x66-96	1	22	C	19-May	cast								TBD	\$66.00	3			
S18x54.7-70	1	22	C	26-May	cast								TBD	\$66.00	3			
S15x42.9-50	1												TBD	\$66.00	5			
S12x35-50	1												08/04 - 08/11 SA	\$66.00	5			
S12x31.8	1												08/04 - 08/11 SA	\$66.00	5			
MISC CHANNEL																		
MC18x4x42.7-58	1					25	I	16-Jun	6/3				TBD	\$62.75	4			
MC13x4x31.8-50	1					24	SA	9-Jun	5/29				TBD	\$62.75	4			
MC12x4x31-50	1					24	SA	9-Jun	5/29				TBD	\$62.75	4			
CHANNEL																		
C15x3 3/8x33.9-50	1					28	O	7-Jul	n/a				TBA	\$46.00	4			
C12x3x25-30	1					24	SA	9-Jun	5/29				TBD	\$42.65	4			
C12x3x20.7	1					24	SA	9-Jun	5/29				TBD	\$42.65	4			
ANGLE																		
L8x8x1/2-1 1/8	1					24	SA	9-Jun	5/29				TBD	\$61.00	4			
L8x6x1/2-1	1					24	SA	9-Jun	5/29				TBD	\$61.00	4			
L8x4x1/2-1	1					24	SA	9-Jun	5/29				TBD	\$61.00	4			

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